several times. Preferably, the number is two to three.

Since a middle portion of the suspending line 3 is being wound on the tag 2, the suspending line 3 may on the whole have a sufficiently long length. Therefore, if a bag body is provided with the suspending member 1, when contents in the bag body is being extracted, there are not occurred falling into a vessel of the suspending line 3 and the tag 2. Therefore, extraction can sanitarily be done if the bag body is used. In this embodiment, since the wound portion 3c is located in the notch parts 4 of the tag 2, the tag 2 has a design accent. As a result, the suspending member 1 has succeeded in enhancing on the whole its external appearance.

Fig. 2 shows an embodiment of a packing material 10. The packing material 10 comprises a sheet 11 and more than one suspending members 1 described above.

The sheet 11 is of a liquid-permeable, flexible, lengthy material. The sheet 11 may be of nylon gauzes, non-woven fabrics, reticulate synthetic resins, fabrics, water-resistant paper or the like. The sheet 11 is supplied in lengthy material in the longitudinal direction. If the suspending member 1 is attached to one surface (or the top surface) of the sheet 11, the sheet 11 will make a packing material 10.

Pluralities of the suspending members 1 are attached to the sheet 11. The suspending members 1 are spaced from

each other by a given pitch in the longitudinal direction of the sheet 11 and placed so as to cross the sheet 11 perpendicular to the longitudinal direction of the sheet 11. A package 20 is formed of the packing material 10. When forming the packing material 10 to the package 20, the sheet 11 is cut along a cutting plane line 12, which has been drawn perpendicularly to the longitudinal direction of the sheet 11. Each suspending member 1 is attached in each area defined by the cutting plane lines 12. Accordingly, cutting the sheet 11 along the cutting plane lines 12 will provide pluralities of the packages 20 each having the packing member 1.

The suspending member 1 is attached to the sheet11 by fixing the tag 2 to the sheet 11 and the other end 3b of the suspending line 3 to the sheet 11. The fixing may be done by appropriate means such as supersonic welding. In this embodiment, the tag 2 is fixed by supersonic welding to the sheet 11 at two fixing points 13. The two fixing points 13 are respectively in the opposite side areas being divided by the notch parts 4. Therefore, the wound portion 3c is inhibited from being shifted from the tag 2 and the suspending line 3 will make no obstacle in the forming step of the packing material 10 to the package 20. Further, the package 20 has enhanced external appearance and has the suspending line 3 of a sufficiently long length.

Fig. 3 illustrates an embodiment of the process for

manufacturing the packing material 10.

In Fig. 3, numerical symbols 14, 15 denote drawing members placed in the vicinity of the suspending material 1. Each of the drawing members 14, 15 is adjusted to draw out the suspending member 1 toward the sheet 11. The drawing members 14, 15 have clamp heads 14a, 15a for clamping the tag 2 and rotary head 14b, 15b for rotating the clamp heads 14a, 15a, respectively. The rotary heads 14b, 15b are connected via rods 14c, 15c to an advance and retreat member such as cylinders (not shown). Accordingly, the drawing members 14, 15 are adjusted movably forward and backward perpendicular to the longitudinal direction of the sheet 11. There is placed a cutter 16, for cutting the suspending line 3, between the suspending line 3 and the sheet 11.

As shown in Fig. 3, the tags 2 have been fixed to the suspending line 3 spaced away from each other by a suitable distance. The suspending line 3 and the tags 2 fixed to the suspending line 3, are supplied perpendicular to the longitudinal direction of the sheet 11. Thereafter, the suspending line 3 is cut by the cutter 16 in the vicinity of the tag 2. The point where the suspending line 3 is fixed to the tag 2 will make the one end 3a of the suspending line 3 in Fig. 1. The sheet 11 is supplied intermittently in the direction shown by A-arrow.

As shown in Fig. 3(a), the clamp head 14a of the drawing